

# Medium voltage testing details for terminals and joints up to 36 kV

TEST	TEST METHOD (VOLTAGES IN kV)	MAXIMUM VOLTAGE PER CABLE UM (kV)					RESULTS
		7,2	12	17,5	24	36	
INDUSTRIAL FREQUENCY AC	a) 1 min. (dry)	27	35	45	55	75	Neither perforations nor discharges
	b) 1 min. (in the rain)	27	35	45	55	75	
	c) 4 h.	14	24	36	48	73	
PARTIAL DISCHARGES	PE, XLPE, EPR, PVC (voltages in kV)	4,5	7,5	10,9	15	22,5	< 3 pC
		7,2	12	17,5	24	-	< 20 pC
IMPULSE	a) 10 positive 10 negative 1,2/50 µ s (voltages in kV)	60	75	95	125	170	Neither perforations nor discharges
	b) 10 positive 10 negative 1,2/50 µ s (voltages in kV)	70	95	110	150	200	
THERMAL CYCLES WITH APPLIED VOLTAGE	a) 63 cycles of 5 h. of heating, 3 h. of air cooling	-	-	-	-	-	Neither perforations nor discharges
	b) 63 cycles of 5 h. of heating, 3 h. of water cooling (1m of water head)	-	-	-	-	-	
	Extruded cable and non-migrant mixture paper cable	9	15	22	30	45	
	Migrant mixture paper cable	6,5	11	15	22	32	
	a) short-circuit of 1s f/f at maximum temperature specified for the cable	-	-	-	-	-	
THERMAL SHORT-CIRCUIT TEST	b) short-circuit of 1s f/t at maximum temperature specified for the cable	-	-	-	-	-	No visible damage
	30 min	28	48	72	96	144	
DIRECT CURRENT	a) 100 h. in saturated air	4,5	7,5	10,9	15	22,5	Neither perforations nor discharges, nor visible carbonisation nor erosion
	b) 1000 h. in saturated air	4,5	7,5	10,9	15	22,5	
DYNAMIC SHORT-CIRCUIT TEST	63 kA - Standard	-	-	-	-	-	No visible damage
	125 kA - High Current	-	-	-	-	-	
IMPACT	Fall from a height of 2 m at a weight of 4 kg, 6 times (only reinforced joints)	-	-	-	-	-	
SALT SPRAY WITH APPLIED VOLTAGE	1h of sealing salinity 224 kg/m³ (voltages in kV)	4,5	7,5	10,9	15	22,5	No discharge

## TESTING SEQUENCE

**Indoor terminations** 1a,2,3a, 4a,2,5, 4a, 1c, 3a,6,7a, 8

**Outdoor terminations** 1b, 2, 3b, 4a,2, 5,4a, 2, 1c,3b, 6,7b, 8, 10

**Joints** 9, 1a,2,3b,4a,2,5, 4b,2,5, 4b,2,1c,3b, 6,8